

Date: Thursday, 16/10/2008 3:50:04 PM  
User: Julie Dawson

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42702	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251231
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / /	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42700	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.16</u>	<b>Qty:</b> 1 <b>Um:</b> Each
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PG

PURCHASING



**Comment:** PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-231 with Dart IPP D212-725-1-231"

Send a copy of this IPP

*[Signature]*

OCT 29 2008

2.0

D2127251231

Stiffener Angle



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER ANGLE

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-231	STIFFENER ANGLE	<u>45211</u>
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Attach serviceable tags

*[Signature]*

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-231 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:50:04 PM  
User: Julie Dawson

## Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42702	Part Number:	D212721231
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 <i>JS</i>
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>JS</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 <i>N/A JS</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	 <i>08/11/04 JS</i>
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			<i>u okay</i>

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.66**

Discrepancy:

Fabricate D212-725-1-227, Bracket for Dart Aerospace.

Resolution:

D212-725-1-227, Bracket fabricated IAW D212-725-1 Dwg Pg. 80. Material AISI301 1/2 hard .020 Batch No.1758.

**1.66** Work Done By: Robbie Neyrinck

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.67**

Discrepancy:

Fabricate D212-725-1-231, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-231, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024 T3511 0.130 Batch No. 0548

**1.67** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.68**

Discrepancy:

Fabricate D212-725-1-233, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-233, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024 T3511 0.130 Batch No. 0548

**1.68** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.69**

Discrepancy:

Fabricate D212-725-1-229, Skin for Dart Aerospace.

Resolution:

D212-725-1-229, Skin fabricated IAW D212-725-1 Dwg Pg. 82. Material 2024 T3 .040 Batch No. 0921.

**1.69** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/29/2008

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 16/10/2008 3:50:04 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42702	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251231
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42700	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.16</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-231 with Dart IPP D212-725-1-231"

Send a copy of this IPP

C20810120 ①

2.0	D2127251231	Stiffener Angle
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-231 STIFFENER ANGLE \_\_\_\_\_

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-231 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:50:04 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42702

Part Number: D2127251231

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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<b>Job Number</b> : 42702	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251231
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 11 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42700	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.16</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-231 with Dart IPP D212-725-1-231"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251231	Stiffener Angle
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-231 STIFFENER ANGLE 4/6 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:











D212-725-1-231 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required



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Job Number:	42702	Part Number:	D212725 231
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
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Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>AS</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 <i>N/A AS</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			

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Manufacture Dart Parts - Eagle S

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\* End of Report \*